CLAIMS

What is claimed is:

- 1 Claim 1. A solid calcium hypochlorite formulation
- 2 comprising:
- 3 a calcium hypochlorite particle containing at least 50%
- 4 active calcium hypochlorite and having an available chlorine
- 5 content of at least about 30%;
- from about 0.01 to about 10% by weight of a polymeric
- 7 alkali salt; and
- 8 a water content of from about 2% to about 20% by
- 9 weight;

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- 10 wherein said solid calcium hypochlorite exhibits anti-
- 11 scaling characteristics and reduced hygroscopicity and
- 12 reactivity.
 - 1 Claim 2. The formulation in accordance with claim 1,
 - 2 wherein:
 - 3 said calcium hypochlorite particle is in the form of a
 - 4 granule, a pellet, a tablet or a briquette.
 - 1 Claim 3. The formulation in accordance with claim 1,
- 2 wherein:

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- said calcium hypochlorite particle is coated or
- 2 encapsulated with at least one alkali salt of a compound
- 3 selected from the group consisting of a polymaleate, a
- 4 polyacrylate, a polycarboxylate, a polymethacrylate, a
- 5 phosphinopolycarboxylate, a carboxylate-sulfonate copolymer,
- 6 a maleic anhydride copolymer, a polyepoxysuccinate, maleate-
- 7 sulfonate copolymer, maleate-phosphonate copolymer,
- 8 carboxylate-phosphonate copolymer, or mixtures thereof.
- 1 Claim 4. The formulation in accordance with claim 3,
- 2 wherein:
- 3 the alkali salt is at least one salt selected from the
- 4 group consisting of the sodium, potassium, lithium, calcium
- 5 or magnesium salts of said compounds.
- 1 Claim 5. The formulation in accordance with claim 3
- 2 wherein said alkali salt is in the form of a liquid, a
- 3 slurry, or a solid.
- 1 Claim 6. The formulation in accordance with claim 1,
- 2 further including:
- a deposit controlling effective amount of an agent
- 4 selected from the group consisting of at least one alkali
- 5 salt of a compound selected from the group consisting of

- copolymer, phosphinopolycarboxylic acid, carboxylic-sulfonic 2
- acid copolymer, maleic-sulfonic acid copolymer, maleic-3
- phosphonic acid copolymer, carboxylic-phosphonic acid 4
- copolymer, or mixtures thereof. 5
- Claim 7. The formulation in accordance with claim 6, 1
- 2 wherein:
- 3 the alkali salt is at least one salt selected from the
- group consisting of the sodium, potassium, lithium, calcium 4
- 5 or magnesium salts of said compounds.

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- 2 Claim 8. The formulation in accordance with claim 6,
- 3 wherein:
- 4 said deposit controlling effective amount is from about
- 0.01% to about 10% of the final weight of the formulated 5
- calcium hypochlorite product. 6
- Claim 9. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a polymaleic acid salt, a
- polyepoxysuccinic acid salt or mixtures thereof.
- Claim 10. The formulation in accordance with claim 1

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- 2 said polymeric alkali salt is a maleic anhydride
- 3 copolymer salt.
- 1 Claim 11. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a phosphinocarboxylate
- 4 salt.
- 1 Claim 12. The formulation in accordance with claim 1
- 2 wherein:

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- 3 said polymeric alkali salt is a polyacrylate salt.
- 1 Claim 13. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a polyacrylamide salt.
- 1 Claim 14. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a carboxylic-sulfonic
- 4 acid copolymer.

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- 1 Claim 15. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a maleic-sulfonic acid
- 4 copolymer.
- 1 Claim 16. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a maleic-phosphonic acid
- 4 copolymer.
- 1 Claim 17. The formulation in accordance with claim 1
- 2 wherein:
- 3 said polymeric alkali salt is a carboxylic-phosphonic
- 4 acid copolymer.
- 1 Claim 18. A method for applying a polymeric alkali salt
- 2 to reduce the hygroscopic and reactivity characteristics of
- 3 a solid calcium hypochlorite particle comprising:
- 4 providing a solid calcium hypochlorite in a particle
- 5 form;
- 6 applying at least one polymeric alkali salt to said
- 7 solid calcium hypochlorite in an amount sufficient to reduce
- 8 reactivity of said calcium hypochlorite during at least one
- 9 phase of a calcium hypochlorite manufacturing process.

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Claim 19. The method in accordance with claim 18
   wherein:
        said polymeric alkali salt is applied in the form of a
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   slurry.
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        Claim 20. The method in accordance with claim 18
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   wherein:
        said polymeric alkali salt is applied in the form of a
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   solid.
        Claim 21. The method in accordance with claim 18
   wherein:
         said polymeric alkali salt is applied in the form of a
   foam.
4
         Claim 22. The method in accordance with claim 18
   wherein:
         said polymeric alkali salt is applied in the form of a
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    liquid.
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         Claim 23. The method in accordance with claim 18
    further including:
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addition of a deposit controlling effective amount of

- 1 an agent selected from the group consisting of at least one
- 2 alkali salt of a compound selected from the group consisting
- 3 of polymaleic acid, polyexpoxysuccinic acid, maleic
- 4 anhydride copolymer, phosphinopolycarboxylic acid,
- 5 carboxylic-sulfonic acid copolymer, maleic-sulfonic acid
- 6 copolymer, maleic-phosphonic acid copolymer, carboxylic-
- 7 phosphonic acid copolymer, or mixtures thereof.